# An Application of real-coded Genetic Algorithm (RCGA) for integer linear programming in Production-Transportation Problems with flexible transportation cost 

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#### Abstract

In this paper, an application of real-coded Genetic Algorithm (RCGA) for integer linear programming in a production-transportation problem has been discussed. In this discussion, firstly, the model has been developed under the assumption that a company produces a single commodity in different factories, situated at different places. The raw material cost, production cost as well as marketing costs per unit are different for different factories. The transportation cost from a particular factory to a particular market is not fixed, but flexible It depends upon the transported units and the capacity of transport vehicle. Generally, when the number of transported units is above a certain limit, then the transportation cost for full load of vehicle will be charged, otherwise transportation cost is charged per unit. The mathematical formulation of the problem indicates that the model is an integer linear programming problem. In order to solve the problem, a real coded genetic algorithm (RCGA) for discrete values of decision variables with rank based selection, whole crossover and mutation has been developed. The proposed model has been solved using RCGA and illustrated with four different types of numerical examples.


Keywords : Production-Transportation problem; Linear Programming; Genetic Algorithm AMS Mathematics Subject Classification : 90B06, 90B30.

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## 1. Introduction

Among the various forms of linear programming problem, a popular and important type is the traditional transportation problem, in which the objective is to minimize the cost of transportation of various amounts of a single homogeneous commodity from different sources to different destinations. The subject was initiated by [Hitchock, 1941]. After Hitchcock, several researchers have developed various methodologies for solving the transportation problem. Among them, the names of researchers [Dantzig, 1963], [ Charnes, Copper, 1954] and others are worth-mentioning.

Generally, the traditional transportation problem (TP) is a minimization problem in which the total transportation cost for transporting the goods from source to the destination is minimized. However, due to the fierce competition resulting out of rapid changes of the Global economy and to maintain the quality of the item as well as the goodwill of the company, some manufacturing companies are forced to keep the following activities simultaneously under their own control:

1. Manufacturing and Marketing of the commodity.
2. Selling at different showrooms situated at different important markets / locations.
3. Transportation of commodities from different factories to different showrooms.

As a result, the overall objective of that manufacturing company is to maximize the profit of the system according to the prescribed demands of different markets as well as the capacity of different factories.

In the traditional transportation problem, it is assumed that the transportation cost (per unit) for transferring the commodities from a particular source to a particular destination is fixed. However, under real life situation when the number of transported units is above a certain limit, then one or more transport vehicle is generally hired to transport those units from a particular source to a particular destination, and this normally results in the lowering down of effective cost per unit. Also, the factors like road conditions, weather, etc can affect the unit transportation cost.

A genetic algorithm (GA) is a computerized stochastic search and optimization method which works by mimicking the evolutionary principles and chromosomal processing in natural genetics. It is based on Darwin's principles of "survival of the fittest". It is executed iteratively on the set of real / binary coded solution called population. Every solution is assigned a fitness, which is directly related to the objective function of the search and optimization problem. There after, applying three operators similar to natural genetic operators - selection / representation, crossover, and mutation, the population of solutions is modified to a new population. GA works iteratively by successively applying these three operators in each generation till a termination criterion is satisfied. The concept of this algorithm was first conceived by Prof. J. H. Holland, University of Michigan, Ann Arbor in 1965. There after, a number of researchers have contributed to the development of this field. Detail works on the development of the subject is evident in the books of [Goldberg, 1989], [Michalawicz,

1996], [Deb, 1995], [ Sakawa, 2002] and others.
In our present study, we have developed a realistic production-transportation model under the assumption that a company is undergoing the following activities:
(i) Producing a single homogeneous product in different factories (situated in different places with different raw material cost, production cost and marketing cost per unit).
(ii) Transporting the product to different show-rooms (with different selling prices per unit). The unit transportation cost from a particular source to a particular destination is not fixed, but flexible. Generally, when the number of transported units is above a certain limit, then the transportation cost for full load of vehicle will be charged, otherwise transportation cost is charged per unit.
(iii) Selling the product in different markets.
provided that objective of the company is to maximize the total profit.
In order to solve the problem for discrete values of decision variables, we have developed a real coded genetic algorithm for discrete values of decision variables with rank based selection, crossover and mutation. Finally the sensitivity of the solutions have been examined by
(i) Changing the cost.
(ii) Changing the selling prices.
(iii) Changing the capacity of the transport vehicle.
(iv) Making once the problem balanced and then unbalanced.

## 2. Assumptions and Notations :

The following assumptions and notations are used in developing the proposed model.
(i) A company has $m$ factories $F_{i}$ (producing a homogeneous product) with capacity $a_{i}$ ( $i=$ $1,2, \ldots, m$ ) and there are $n$ showrooms in markets $M_{j}$ with demand(requirement) $b_{j}$ ( $j=1,2, \ldots, n$ ).
(ii) The transportation cost is constant for a transport vehicle of a given capacity (even if the quantity shipped is less than the full load capacity of that transport vehicle by some quantity).
(iii) The capacity of a transport vehicle is $K$ units.
(iv) $\quad x_{i j}$ represents the unknown quantity to be transported from the factory $\mathrm{F}_{\mathrm{i}}$ to the market $\mathrm{M}_{\mathrm{j}}$.
(v) $\quad C_{i j}$ be the transportation cost for a full load of transport vehicle and $C_{i j}^{\prime}$ be the transportation cost per unit item from $F_{i}$ to $M_{j}$.
(vi) $\quad U_{i j}$ be the upper break point, some units less than $K$ but more than $U_{i j}$, the transportation cost for the whole quantity is $C_{i j}$.

Hence $U_{i j}=\left[C_{i j} / C_{i j}^{\prime}\right]<K$ where $\left[C_{i j} / C_{i j}^{\prime}\right]$ is the greatest integer value which is less than or equal to $C_{i j} / C_{i j}{ }^{\prime}$.
(vii) $C_{r i}$ and $C_{p i}$ be the respective raw material and production costs per unit in the factory $F_{i}(i=1,2, \ldots, m)$ of the company.
(viii) $\quad p_{j}$ be the selling price per unit in the market $M_{j}(j=1,2, \ldots, n)$.

## 3. Model formulation of the problem

The Total Revenue $T R$ of the company is given by

$$
T R=\sum_{j=1}^{n} \sum_{i=1}^{m} p_{j} x_{i j}
$$

and the total production cost including the raw material cost is

$$
\sum_{i=1}^{m} \sum_{j=1}^{n}\left(C_{r i}+C_{p i}\right) x_{i j}=\sum_{\mathrm{i}=1}^{\mathrm{m}} \sum_{\mathrm{j}=1}^{n} C_{\mathrm{ti}} x_{i j} \quad \text { where } C_{t i}=C_{r i}+C_{p i}
$$

## Transportation cost

When the transported quantity from the $i$ th factory to the $j$ th show-room is greater than one integral transport vehicle load, the transported quantity $x_{i j}$ can be expressed as:

$$
\begin{equation*}
x_{i j}=n_{i j} K+k_{i} q_{i j} \quad \text { where } n_{i j}=0 \text { or any finite integer, } k_{i}=0 \text { or } 1 \text { and } q_{i j}<K . \tag{1}
\end{equation*}
$$

In this case, two situations may arise.
(i) $n_{i j} K<x_{i j} \leq n_{i j} K+U_{i j}$
(ii) $n_{i j} K+U_{i j}<x_{i j} \leq\left(n_{i j}+1\right) K$

Hence the transportation cost of $x_{i j}$ units from the $i$ th factory to the $j$ th show-room is given by

$$
\begin{align*}
T C_{i j} & =n_{i j} C_{i j}+\left(x_{i j}-n_{i j} K\right) \cdot C_{i j}^{\prime} \quad \text { where } n_{i j} K<x_{i j} \leq n_{i j}+U_{i j} \\
& =\left(n_{i j}+1\right) C_{i j} \quad \text { where } n_{i j} K+U_{i j}<x_{i j} \leq\left(n_{i j}+1\right) K \tag{3}
\end{align*}
$$

Now, the total profit of the company is given by

## $Z=\langle$ total revenue $\rangle$ - <production cost> - <row material cost>-<transportation cost $\rangle$

Again, the supply and demand constraints are as follows:

$$
\begin{equation*}
\sum_{j=1}^{n} x_{i j}=a_{i}, \quad \mathrm{i}=1,2, \ldots, m \tag{4}
\end{equation*}
$$

$$
\begin{equation*}
\sum_{i=1}^{m} x_{i j}=b_{j}, \quad \mathrm{j}=1,2, \ldots, \mathrm{n} \tag{5}
\end{equation*}
$$

Hence the problem of the company is

$$
\begin{equation*}
\operatorname{Max} Z=\sum_{j=1}^{n} \sum_{i=1}^{m} x_{i j} p_{j}-\sum_{i=1}^{m} \sum_{j=1}^{n} C_{t i} x_{i j}-\sum_{i=1}^{m} \sum_{j=1}^{n} T C_{i j} \tag{6}
\end{equation*}
$$

subject to the constraints

$$
\begin{equation*}
\sum_{j=1}^{n} x_{i j}=a_{i}, \quad \mathrm{i}=1,2, \ldots, m \tag{7}
\end{equation*}
$$

and

$$
\begin{equation*}
\sum_{i=1}^{m} x_{i j}=b_{j}, \quad \mathrm{j}=1,2, \ldots, \mathrm{n} \tag{8}
\end{equation*}
$$

$x_{i j} \geq 0$ and integers
In this situation , three cases may arise:
Case-I : $\sum_{i=1}^{m} a_{i}=\sum_{j=1}^{n} b_{j} ;$
Case-II : $\sum_{i=1}^{m} a_{i}>\sum_{j=1}^{n} b_{j}$;
Case-III: $\sum_{i=1}^{m} a_{i}<\sum_{j=1}^{n} b_{j}$;
In Case-I, the above problem is a balanced problem, whereas in Case-II \& Case-III, it is unbalanced. In Case-II, the total capacity of the source is greater than the total demand of the destination. Where as in Case-III, the total capacity is less than the total demand.

## 4. Implementation of GA

Now, we shall develop a GA with real value coding for solving the above constrained maximization problem involving $\mathrm{m} \times n$ integer variables. The general working principle of GA is as follows:

Step-1: Initialize the parameters of Genetic Algorithm and different parameters of the transportation problem.
Step-2: $\quad t=0$ [ $t$ represents the number of current generation.]
Step-3: Initialize $P(t)$ [ $P(t)$ represents the population at $t$-th generation]
Step-4: Evaluate $P(t)$.
Step-5: Find best result from $P(t)$.
Step-6: $t=t+1$.

Step-7: If $(t>$ maximum generation number) go to step-14
Step-8: Select $P(t)$ from $P(t-1)$ by any selection process like rowlett wheel selection, tournament selection, ranking selection etc.

Step-9: Alter $P(t)$ by crossover and mutation operation.
Step-10: Evaluate $P(t)$.
Step-11: Find best result from $P(t)$.
Step-12: Compare best results of $P(t)$ and $P(t-1)$ and store the better one.
Step-13: Go to step-6.
Step-14: Print final best result.
Step-15: Stop.
For implementing the above GA in solving maximum problems developed in this model, the following basic components are considered.

- Parameters of GA
- Representation of chromosomes.
- Initialization of chromosomes
- Evaluation of fitness function
- Selection process
- Genetic operators ( crossover and mutation)


## Parameters of GA

Genetic Algorithm (GA) depends on some parameters like population size (POPSIZE), maximum generation number ( $M A X G E N$ ), probability of crossover (PCROS) and probability of mutation (PMUTE). Although there is no clear indication about the population size of GA, some difficulties may arise in storing of the data for larger population size. However, for small population size, the crossover and mutation operations cannot be implemented accordingly. Again according to genetics, it is obvious that the probability of crossover is always greater than that of mutation.. Generally, the probabilities of crossover and mutation are taken as 0.75 to 0.9 and 0.05 to 0.2 respectively. In our present study, we have taken the values of those parameters as follows:

$$
P O P S I Z E=50, P C R O S=0.8, P M U T E=0.05, M A X G E N=700
$$

## Initialization

Generally, each component (gene) of a chromosome of the population of GA is initialized randomly within the boundary of the component, satisfying all the constraints given in the problem. However, for the transportation problem, the initialization of any component of a chromosome cannot be done by the said procedure, as the boundary of each component is not specified in the problem. For this
purpose, each component of a chromosome is initialized by considering the minimum value of the corresponding demand of the market and capacity of the factory. In this initialization process, all the constraints will be satisfied automatically. It may be noted that the number of the components of a chromosome will be $m \times n$, as there are $m$ numbers of factories and $n$ numbers of markets, where the commodities will be transported. To generate all the components of a chromosome, the steps are as follows:

Step -1: Assign all numbers (from 1 to $m \times n$ ) to represent chromosomes as unselected.
Step - 2: Select an unselected random number ' $q$ ' from 1 to $m \times n$ and set it as selected.
Step - 3: Set $i=[(q-1) / n]+1 \quad[$ ' $i$ ' represents the number of row]
Step -4 : Set $j=(q-1) \bmod n+1 \quad[‘ j$ ' represents the column number]
Step-5: Set val $=\min \left(a_{i}, b_{j}\right)$
Step - 6: Set $x_{i j}=v a l$
Step - 7: Decrease both $a_{i}$ and $b_{j}$ by val.
Set - 8: Check whether all the numbers are selected, If not, then go to Step - 2.
Step-9: Stop.

In this way, POPSIZE number of such chromosomes (say $V^{l}, V^{2}, \ldots, V^{P O P S I Z E}$ ) are generated randomly. All these chromosomes will satisfy all the rim-requirements (constraints) of the given TP. These chromosomes constitute the initial population of GA.

## Representation of chromosomes

For proper application of GA, the designing of an appropriate chromosome representation of solutions of the problem is an important task. In many situations including optimization problem with larger decision variables the classical binary coding is not well adopted. In this case, a chromosome is coded in the form of a matrix of real numbers, every component of chromosomes represents a variable of the function.

## Evaluation function

After getting a population of potential solutions, we need to see how good they are. Therefore, we have to calculate the fitness for each chromosome. In this problem, the value of the profit function for chromosome $\mathrm{V}^{j}(j=1,2 \ldots$ POPSIZE $)$ is taken as the fitness of $V^{j}$ and it is denoted by $\operatorname{eval}\left(V^{j}\right)$.

## Selection Process

Selection operator plays an important role in GA. It is usually the first operator applied to the population. The primary objective of this operator is to emphasize on above average solutions and
eliminate below average solutions from the population for the next generation under the well-known evolutionary principle "Survival of the fittest". Several methods exist in the literature to achieve this task. In our experimental work, we have used rank-based selection. The algorithm for the selection process is as follows:

Step-1 : Sort all fitness $f_{i} \quad(i=1,2, \ldots . P O P S I Z E)$ in descending order and change the corresponding chromosome accordingly.

Step-2 : Generate a random real number $c$ in $[0,1]$.
Step-3 : Calculate the probability prob(i) for selection of each chromosome $V^{i}$ by the formula $\operatorname{prob}(i)=c(1-c)^{i-1}$
Step-4 : Compute the cumulative probability $q_{i}$ for each chromosome $V^{i}$ by using the formula $q_{i}=\sum_{j=1}^{i} \operatorname{prob}(i)$

Step-5 : Generate another random number $d$ in $[0,1]$.
Step-6 : Obtain the minimal $t$ such that $q_{t}>d$ and select the $t$-th individual.
Step -7 : Repeat Step-5 and Step-6 until the number. of selected individuals becomes population size number.

## Crossover

After the selection process, the resulting chromosomes (those which have survived) take part in the genetic operations-crossover and mutation. Crossover is a major operation that really empowers the GA. It operates on two randomly selected highly fitted chromosomes at a time and generates offspring by combining both parent chromosome's features. In this operation, expected $P C R O S \times P O P S I Z E$ number of chromosomes will take part. The crossover operation is done in the following manner:

Step-1: Assign $r=P C R O S \times P O P S I Z E$
Step-2: Generate a random real number [0,1]
Step-3: Select the two chromosomes $V^{k}$ and $V^{L}$ randomly from the population.

$$
\text { where } V^{k}=\left[v_{i j}^{k}\right] \text { and } V^{L}=\left[v_{i j}^{L}\right]
$$

Step-4: Generate two temporary matrices $D=\left[d_{i j}\right]$ and $W=\left[w_{i j}\right]$ by

$$
d_{i j}=\left(v_{i j}^{k}+v_{i j}^{L}\right) / 2 \quad[\text { Integer division }]
$$

and

$$
w_{i j}=\left(v_{i j}^{K}+v_{i j}^{L}\right) \bmod 2 \quad[\text { Remainder division }]
$$

Note that the matrix W has an interesting property: the number of ' 1 's in each row and each column is even. Now, we disintegrate the matrix $W$ into two matrices $W^{\prime}$ and $W^{\prime \prime}$ in such a way that

$$
W=W^{\prime}+W^{\prime \prime}
$$

and the number of ' 1 ' s in each row and in each column of both $W$ ' and $W^{\prime \prime}$ is just half of the number of ' 1 ' s in each row and column of $W$. As a result, all the constraints will be satisfied automatically.

Step-5: Produce two offspring $Y^{\prime}$ and $Y^{\prime \prime}$ by

$$
Y^{\prime}=D+W^{\prime} \text { and } Y^{\prime \prime}=D+W^{\prime \prime} ; \quad \text { where } Y^{\prime}=\left[y_{i j}^{\prime}\right], \quad Y^{\prime \prime}=\left[y^{\prime \prime}{ }_{i j}\right]
$$

$$
W^{\prime}=\left[w_{i j}^{\prime}\right] \text { and } W^{\prime \prime}=\left[w_{i j}^{\prime \prime}\right]
$$

Step-6: Repeat Step - 2 and Step - 5 for $r / 2$ times.

## Mutation

Mutation introduces random variations into the population. It is applied to a single chromosome only. It is usually performed with low probability. In a transportation problem, we shall use a new type of mutation operation by selecting a sub matrix and finding all the rim-requirements of the corresponding sub matrix of the original matrix of selected chromosome. Then by the initialization process we assign the new values of the elements of the sub matrix such that all rimrequirements of the corresponding sub matrix are satisfied. After that we replace the appropriate elements of the matrix of a chromosome by the new elements from the sub matrix. In this way all the constraints of the original problem have been satisfied.

## 5. Numerical Examples

The proposed model is illustrated for balanced and unbalanced cases considering four different types of examples. For these numerical examples, the values of the parameters have not been selected from any case study, but these values considered here are feasible. For each example, 20 independent runs have been performed from which the best value of the profit function along with the corresponding values of the decision variables have been considered.

## Example 1.

In this example, we have solved the balanced production - transportation problem with the following values of different parameters:

$$
\begin{gathered}
m=3, \quad n=4,\left[p_{j}\right]=[50.00,40.0,45.0,35.00],\left[C_{t i}\right]=[15.0,22.00,16.0], \\
{\left[C_{i j}\right]=\left[\begin{array}{rrrr}
60 & 90 & 105 & 75 \\
120 & 48 & 130 & 150 \\
110 & 65 & 80 & 100
\end{array}\right] \text { and }\left[{C^{i j}}_{\prime}\right]=\left[\begin{array}{llll}
2.5 & 3.5 & 4.0 & 3.0 \\
4.5 & 2.0 & 5.0 & 5.5 \\
4.2 & 2.8 & 3.2 & 3.3
\end{array}\right]} \\
{\left[a_{i}\right]=[60,20,25],\left[b_{j}\right]=[25,30,20,30]}
\end{gathered}
$$

For different values of $K$, we have solved the balanced production - transportation problem
by RCGA for discrete variables. The results are displayed in Table -1 :

Table - 1: Results of Example-1

| $K$ | Values of decision variables | Profit of the <br> company $(\mathrm{Z})$ |
| :---: | :---: | :---: |
| 20 | $x_{11}=25, x_{12}=5, x_{14}=30, x_{22}=19, x_{23}=1, x_{32}=6, x_{33}=19$, <br> all other decision variables are zero | $\$ 2344.40$ |
| 25 | $x_{11}=25, x_{12}=5, x_{14}=30, x_{22}=20, x_{32}=5, x_{33}=20$, | $\$ 2374.50$ |
| all other decision variables are zero |  |  |$\quad$| 30 | $x_{11}=25, x_{12}=5, x_{14}=30, x_{22}=20, x_{32}=5, x_{33}=20$, <br> all other decision variables are zero |
| :---: | :---: |

## Example 2.

(i) In this example, we have solved the balanced problem for two different sets of $\left[C_{i j}\right]$ and $\left[C_{i j}^{\prime}\right]$ with the following values of parameters.

$$
\begin{gathered}
m=3, n=4,\left[p_{j}\right]=[50.00,40.0,45.0,35.00],\left[C_{t i}\right]=[15.0,22.00,16.0], \mathrm{K}=30, \\
{\left[C_{i j}\right]=\left[\begin{array}{rrrr}
50 & 80 & 105 & 75 \\
110 & 38 & 130 & 150 \\
100 & 55 & 80 & 100
\end{array}\right] \text { and }\left[\mathrm{C}_{\mathrm{ij}}^{\prime}\right]=\left[\begin{array}{llll}
1.5 & 3.5 & 4.0 & 2.0 \\
3.5 & 2.0 & 5.0 & 4.5 \\
3.2 & 2.8 & 3.2 & 2.8
\end{array}\right]}
\end{gathered}
$$

Solving the problem by RCGA for discrete variables, we get the best-found solution as follows:

$$
\begin{aligned}
& x_{11}=25, x_{12}=7, x_{14}=28, x_{22}=20, x_{32}=3, x_{33}=20, x_{34}=2 \text { and all other decision variables are } \\
& \text { zero }
\end{aligned}
$$

with $Z=\$ 2426.00$
(ii) Using

$$
\left[C_{i j}\right]=\left[\begin{array}{rrrr}
100 & 120 & 135 & 105 \\
160 & 78 & 160 & 180 \\
150 & 95 & 110 & 130
\end{array}\right] \text { and }\left[\mathrm{C}_{\mathrm{ij}}^{\prime}\right]=\left[\begin{array}{lllll}
3.5 & 4.5 & 5.0 & 4.0 \\
5.5 & 3.0 & 6.0 & 6.5 \\
5.2 & 3.8 & 4.2 & 4.8
\end{array}\right]
$$

in the problem 2.(i), keeping all other parameters same, and solving by RCGA for discrete variables, we get the best found solution as follows:
$x_{11}=25, x_{12}=5, x_{14}=30, x_{22}=20, x_{32}=5, x_{33}=20$ and all other decision variables are zero with $Z=\$ 2282.50$.

## Example 3.

Here we have solved the problem by changing the selling prices $p_{j}$ and the sum of unit raw material and production cost $\mathrm{C}_{\mathrm{ti}}$ while keeping other parameters as the same as in Example 1 with $K=30$. The results are displayed in Table -2 .

Table-2 : Result of Example-3

| [ $\mathrm{p}_{\mathrm{j}}$ ] | [ $\mathrm{C}_{\text {ti }}$ ] | Values of decision variables | Profit of the company (z) |
| :---: | :---: | :---: | :---: |
| $\begin{aligned} & {[60.00,50.0,} \\ & 55.0,45.00] \end{aligned}$ | $\begin{gathered} {[10.0,16.00,} \\ 15.0] \end{gathered}$ | $x_{11}=25, x_{12}=7, x_{14}=30, x_{22}=20, x_{32}=5, x_{33}=20,$ <br> all other decision variables are zero. | \$ 3884.50 |
| $\begin{aligned} & {[50.00,40.0,} \\ & 45.0,35.00] \end{aligned}$ | $\begin{gathered} {[25.0,32.00,} \\ 26.0] \end{gathered}$ | $x_{11}=25, x_{12}=5, x_{14}=30, x_{22}=20, x_{32}=5, x_{33}=20,$ <br> all other decision variables are zero | \$1339.50 |

## Example 4.

In this example, we have solved two unbalanced production transportation problem with the following values of parameters for different $\left[a_{i}\right]$ and $\left[b_{j}\right]$ given in Table- 3 .

$$
\mathrm{m}=3, \mathrm{n}=4, \quad\left[C_{i j}\right]=\left[\begin{array}{rrrr}
60 & 90 & 105 & 75 \\
120 & 48 & 130 & 150 \\
110 & 65 & 80 & 100
\end{array}\right] \quad \text { and }\left[\mathrm{C}_{\mathrm{ij}}^{\prime}\right]=\left[\begin{array}{lllll}
2.5 & 3.5 & 4.0 & 3.0 \\
4.5 & 2.0 & 5.0 & 5.5 \\
4.2 & 2.8 & 3.2 & 3.3
\end{array}\right], \mathrm{K}=30
$$

Table- 3 : Result of Example 4.

| Problem | $\left[a_{i}\right],\left[b_{j}\right]$ | Values of decision variables | Profit of the <br> company $(\mathrm{Z})$ |
| :---: | :--- | :--- | :---: |
| (i) | $\left[a_{i}\right]=[60,40,45]$, <br> $\left[b_{j}\right]=[25,30,20,30]$, | $\mathrm{x}_{11}=25, \mathrm{x}_{13}=5, \mathrm{x}_{14}=30, \mathrm{x}_{32}=30, \mathrm{x}_{33}=15$, <br> all other decision variables are zero | $\$ 2512.00$ |
| (ii) | $\left[a_{i}\right]=[60,20,25]$, <br> $\left[b_{j}\right]=[25,40,30,30]$ | $\mathrm{x}_{11}=25, \mathrm{x}_{13}=30, \mathrm{x}_{14}=5, \mathrm{x}_{22}=20, \mathrm{x}_{32}=20, \mathrm{x}_{34}=5$ <br> all other decision variables are zero | $\$ 2515.00$ |

For the first problem, $\sum_{i=1}^{3} a_{i}>\sum_{j=1}^{4} b_{j}$ i.e. the total capacity of the factories is greater than the total demand of the markets where as for the second, $\sum_{i=1}^{3} a_{i}<\sum_{j=1}^{4} b_{j}$. The solutions of both problems are displayed in Table -3 .

Table-1 reveals that the profit of the company increases (as expected) with the increase of $K$ when all other parameters remain unaltered. From the solutions obtained from example 2, it is observed that with the increment of costs [C] and [ $\mathrm{C}^{\prime}$ ], the value of the profit of the company decreases.(as expected). After taking a glance at Table-2, one can conclude that the profit increases with the increase of each element of $\left[\mathrm{p}_{\mathrm{j}}\right]$ and decrease of $\left[\mathrm{C}_{\mathrm{i}}\right]$. Whereas the profit decreases with the increase of each element of $\left[\mathrm{C}_{\mathrm{t}}\right]$

## Concluding Remarks

In this paper, we have formulated and solved a production-transportation problem with the flexible transportation cost for transferring commodities from a particular factory to a particular show-room. For this purpose, a real coded GA (RCGA) for discrete variables with rank based selection, whole crossover (applied for all genes of a chromosome) and a new type of mutation has been developed.

In real-life situation, transportation costs of goods are fixed for a finite capacity of a transport mode such as a truck, matador, etc. A fixed cost is charged against a certain amount of quantities (upper ceiling) or more when a truck is deployed whether it is utilized fully or partially. For the quantities less than that upper ceiling, a uniform rate per unit is charged. In this paper, we have considered the transportation cost explicitly considering the realistic situation.

The proposed production inventory problem is a constrained linear integer problem. To solve this problem, a real-coded GA for integer variables has been developed. However, in GA, there may arise a difficulty regarding the boundaries of the decision variables. In application problems, the selection of boundaries of the decision variables is a formidable task. We have overcome these difficulties by selecting the decision variables randomly and taking the minimum value of the corresponding capacity and requirement of the source and destination respectively. In this process, all constraints are satisfied automatically.

Also, in mutation operation, all the constraints have been satisfied automatically. However, in crossover operation, special effort has been applied into the disintegration of $W$ as a sum of $\mathrm{W}^{\prime}$ and $\mathrm{W}^{\prime \prime}$ to satisfy the constraints automatically.

The model can be improved in different ways. One obvious area for future work would be to perform similar analysis for the interval valued / fixed charge / non-linear transportation cost. Another interesting research can be done by performing similar analysis for multi-objective transportation problems.

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## The code associated with the paper

( Entitled "An Application of real-coded Genetic Algorithm (RCGA) for integer linear programming in Production Transportation Problems with flexible transportation cost" )

## Description and purpose of the code:

This is a real-coded genetic algorithm(GA) for integer linear programming built by R.K. Gupta (North Bengal University) and A. K. Bhunia (Burdwan University) for solving Production-Transportation problem with flexible transportation cost. This code is named as
tranga.c. It is designed for maximization problems. This GA code uses ranking selection, random stochastic sampling selection of chromosomes for crossover operations, whole arithmetical crossover, non-uniform mutation. It takes the values of input parameters and produces the values of output parameters as follows:

## Input Parameters:

(i) Number of factories and Number of markets.
(ii) The capacity of a Transport vehicle.
(iii) Capacities of factories and demands of markets.
(iv) Transportation costs for a full load of transport vehicle from different factories to different markets.
(v) Transportation cost per unit item from different factories to different markets.
(vi) Production cost including raw material cost per unit produced item.
(vii) Selling price per unit item in different markets.
(viii) The genetic algorithm parameters (like, Population size, maximum number of generations, Probabilities of crossover and mutation) .
(Notations used for the above mentioned parameters are given in the code itself)

## Output Parameters:

(i) Optimal transported quantities from different factories to different markets.
(ii) Maximum profit of the company.

## Instruction to users :

The values of the required input parameters (except GA parameters) are to be made available from the input file which should be named as "tpinput.txt". The system produces the output file named as "tpoutput.txt" which contains the optimal values of the output parameters.

To modify the code for a particular problem, one can change the input parameters and the user defined "evaluation" function accordingly.

```
/**************************************************************************/
/* NAME - tranga.c. */
/* This is a genetic algorithm coding for solving production transporting */
/* problems where the fitness of an individual is the same as the value of */
/* objective function */
/**************************************************************************/
#include<stdio.h>
#include<math.h>
#include<stdlib.h>
#include<time.h>
#define popsize 200 /* population size */
#define maxgen 500 /* maximum number of generations */
#define nr 3 /* number of rows (same as the number of factories)*/
#define nc 4 /* number of columns (same as the number of markets)*/
#define nv 12 /* number of variables */
#define pcros 0.8 /* probability of crossover */
#define pmute 0.1 /* probability of mutation */
int generation,k; /* k denotes the capacity of a Transport vehicle. */
int a[nr],b[nc]; /* a[i] and b[j] repesent the capacity of i-th factory and */
                                /* the demand of j-th market respectively */
double ct[nr],p1[nc]; /* ct[i] and p1[j] represent production cost including */
                                    /* raw material cost per unit produced item in the i-th factory */
                                    /* and the selling price per unit item in the j-th market respectively. */
int alv[nr],blv[nc];
double c[nr][nc]; /* c[i][j] denotes the transportation cost for a full load of */
    /* transport vehicle from ith factory to jth market. */
double c1[nr][nc]; /* c1[i][j] denotes the transportation cost per unit item */
    /* from ith factory to jth market. */
struct cromo /* cromo be a member of population */
    {
    int x[nr][nc]; /*x[i][j] denotes the i-th row and j-th column gene of a */
                                    /* matrix form chromosome */
    double obj; /* cromo's objective function value */
    double fitness; /* cromo's fitness */
    double cumu; /* cromo's cumulative fitness */
    char sbit; /* cromo's bit for Crossover. If it is '1', the corresponding */
        /*chromosome will take part in Crossover operation */
    char Mbit; /* cromo's bit for Mutation.If it is '1', the corresponding */
        /* chromosome will take part in Mutation operation */
    };
struct cromo popu[popsize+1];
void initialize(void);
void evaluation(void);
void optimum(void);
void rank_select(void);
void st_selection(void);
```

void crossover(void);
void mutation(void);
FILE *infile;
FILE *rfile;
/**************************************************************************/
/* Main function : Each generation involves selecting the best chromosome, */
/* performing whole arithmetical crossover, non-uniform mutation and then */
$/ *$ evaluating the resulting population, until the terminating condition is */
$/ *$ satisfied. */
$/ * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * * /$
int main(void)
\{
int row,col,row1;
srand(time(0));
infile=fopen("tpinput.txt","r");
rfile=fopen("tpoutput.txt","w");
initialize();
evaluation();
popu[popsize].obj=-99999.0;
optimum();
generation $=0$;
while(generation<maxgen)
\{
generation ++;
rank_select();
st_selection();
crossover();
mutation();
evaluation();
optimum();
\}
/* Printing of output in "tpoutput.txt" file. */
for(row1=0; row1<nr; row1++)
\{
for $(\mathrm{col}=0 ; \mathrm{col}<\mathrm{nc} ; \mathrm{col}++$ )
\{
fprintf(rfile,"\%4d ", popu[popsize].x[row1][col]);
\}
fprintf(rfile,"\n");
\}
fprintf(rfile,"\n Profit value = \%fln", popu[popsize].obj);
fprintf(rfile, "\nProgram is over\n");
printf("\nProgram is overın");
fclose(rfile);
return 0 ;
\}
/* Random value generator : It generates a proper fraction */
double rnd(void)
\{

```
    double val;
    val=(double)(rand()/RAND_MAX);
    while(val==0.0)
    val=(double)(rand()/RAND_MAX);
    return val;
}
/* Random value generator: It generates a vlaue within the bounds */
double randval(double low, double high)
{
    double val;
    val=(rand()/RAND_MAX)*(high-low)+low;
    while(val==0.0)
    val=(rand()/RAND_MAX)*(high-low)+low;
    return val;
}
/***************************************************************************/
/* Initialization function : This function initializes the different */
/* parameters of Production-Transportation problems (like, number of rows and */
/* columns,load capacity of a transport vehicle, capacities of the sources, */
/* demands of the destinations, transportation costs from source to */
/* destination etc.) from the input file "tpinput.txt" and the values of */
/*genes of each chromosome. */
/**************************************************************************/
void initialize (void)
{
    int v[nv], k,count, row,q,nrow,ncol,i,j,val;
    fscanf(infile,"%d",&k);
    for(i=0; i<nr;i++)
    {
        fscanf(infile, "%d", &a[i]);
        fscanf(infile, "%d", &ct[i]);
    }
        for(i=0; i<nc;i++)
        {
            fscanf(infile, "%d", &b[i]);
            fscanf(infile, "%d", &p1[i]);
        }
        for(i=0; i<nr;i++)
            for(j=0; j<nc;j++)
                    fscanf(infile, "%d", &c[i][j]);
        for(i=0; i<nr;i++)
        for(j=0; j<nc;j++)
                    fscanf(infile, "%d", &c1[i][j]);
    for(row=0;row<popsize;row++)
    {
        for(i=0;i<nr; i++)
    alv[i] = a[i];
```

```
    for( i=0;i<nc; i++)
    blv[i] = b[i];
    count =0;
        for(k=0;k<nv;k++)
        v[k]=0;
        while(count<nv)
        {
        q=rand()%nv;
        if(v[q]==1) continue;
        nrow=q/nc;
        ncol=q%nc;
        val=(alv[nrow]<blv[ncol])?alv[nrow]: blv[ncol];
        popu[row].x[nrow][ncol]=val;
        alv[nrow]-=val;
        blv[ncol]-=val;
        count++;v[q]=1;
        }
    }
fclose(infile);
}
/********************************************************************************/
/* Evaluation function : It takes a user defined function. Here, user defined */
/* function is taken as the profit function of the Production-transportation */
/* problem. */
/**************************************************************************/
void evaluation(void)
{
int row,i,j;
int p[3][4];
double sum1,sum2,u[3][4];
    for (row=0;row<popsize;row++)
    { sum1 =0; sum2=0;
        for(i=0;i<nr; i++)
        for(j=0;j<nc;j++)
        {
            p[i][j]=popu[row].x[i][j]/k;
            u[i][j]=c[i][j]/cl[i][j];
            }
for(i=0;i<nr; i++)
for(j=0;j<nc;j++)
{
if(k*p[i][j]<=popu[row].x[i][j] && popu[row].x[i][j]<=p[i][j]*k+u[i][j])
sum1=sum1+p[i][j]*c[i][j]+(popu[row].x[i][j]-p[i][j]*k)*c1[i][j];
else
sum1=sum1+(p[i][j]+1)*c[i][j];
}
for(i=0; i<nr;i++)
for(j=0; j<nc; j++)
```

```
    sum2= sum2+(p1[j]-ct[i])*popu[row].x[i][j];
    popu[row].obj=sum2-sum1;
    }
    }
/*******************************************************************************/
/* Optimum function : This function keeps track of the best member of the */
/* population. Note that the last entry in the array population holds a */
/* copy of the best individual. */
/**************************************************************************/
    void optimum(void)
    {
    int row,row1,idx,col;
    double max=-999999.0;
    for(row=0;row<popsize;row++)
        if(max<popu[row].obj)
            {
        max=popu[row].obj;
        idx=row;
            }
    /* If the best chromosome in current generation is available with respect */
    /* to the earlier generation, then copy the same in the last entry of array */
    /* population. */
    if(max>popu[popsize].obj)
        {
        popu[popsize].obj=popu[idx].obj;
                for(row1=0; row1<nr; row1++)
                for(col=0;col<nc;col++)
                        popu[popsize].x[row1][col]=popu[idx].x[row1][col];
    }
}
/********************************************************************************/
/* Selection function : Rank-based selection has been used in this function
*/
/*********************************************************************************/
void rank_select()
    {
        struct rank
        {
            int x1[nr][nc];
            double objec;
            double fit;
```

```
    double cum;
};
struct rank popud[popsize];
int row,col,i,j,them[nr][nc],i1;
double r,them1,pp;
for(row=0;row<popsize;row++)
    {
    for(i=0;i<nr;i++)
    for(j=0;j<nc;j++)
            popud[row].x1[i][j]=popu[row].x[i][j];
            popud[row].objec=popu[row].obj;
    }
for(row=0;row<popsize-1;row++)
for(col=row+1;col<popsize;col++)
    {
        if(popud[row].objec<popud[col].objec)
        {
            them1=popud[row].objec;
            popud[row].objec=popud[col].objec;
            popud[col].objec=them1;
            for(i=0;i<nr;i++)
            for(j=0;j<nc;j++)
            {
                    them[i][j]=popud[row].x1[i][j];
                    popud[row].x1[i][j]=popud[col].x1[i][j];
                    popud[col].x1[i][j]=them[i][j];
                }
    }
}
pp=rnd();
for(row=0;row<popsize;row++)
popud[row].fit=pp*pow((1-pp),row);
popud[0].cum=popud[0].fit;
for(row=1;row<popsize;row++)
popud[row].cum=popud[row-1].cum+popud[row].fit;
for(row=0;row<popsize;row++)
    {
    i=0;
    r=rnd();
    do
        {
        if(r<=popud[i].cum)
            {
            for(i1=0;i1<nr;i1++)
            for(j=0;j<nc;j++)
                            popu[row].x[i1][j]=popud[i].x1[i1][j];
                    popu[row].obj=popud[i].objec;
                    break;
                    }
```

```
            else
                    i=i+1;
        }while(i<popsize);
    }
}
/********************************************************************************/
/* Crossover selection : It selects the chromosomes which will take */
/* part in the crossover operation. For this purpose,Random stochastic */
/* Sampling function is used. */
/*************************************************************************//
void st_selection(void)
{
    int row,Npointer,Pointer,esp,scale_change, count=0;
    double Dst,CDst,minft,sum=0.0;
    minft=popu[0].obj;
    for(row=1;row<popsize;row++)
        {
            if(minft>popu[row].obj)
            minft=popu[row].obj;
    }
    if(minft < 0)
            scale_change=abs(int (minft))+1;
    for(row=0;row<popsize;row++)
            sum=sum+popu[row].obj;
    if(minft < 0)
            sum=sum+scale_change*popsize;
    for(row=0;row<popsize;row++)
        if(minft < 0)
            popu[row].fitness =(popu[row].obj+scale_change)/sum;
            else
            popu[row].fitness =popu[row].obj/sum;
popu[0].cumu=popu[0].fitness;
for(row=1;row<popsize;row++)
    popu[row].cumu=popu[row-1].cumu+popu[row].fitness;
Npointer=int(pcros*popsize);
Dst=1.0/Npointer;
for(row=0;row<popsize;row++)
    popu[row].sbit='0';
para1: CDst=randval(0,Dst);
            row=0;
para2: for(Pointer=1;Pointer<=Npointer;Pointer++)
{
    while(CDst>=popu[row].cumu && popu[row].sbit == '1')
    {
    row=row+1;
    if(row>popsize) goto para1;
    }
    popu[row].sbit='1';
```

```
        count++;
            if(count == Npointer) break;
    CDst=CDst+Dst;
}
if(count < Npointer) goto para2;
    }
/**************************************************************************/
/* Crossover function:This function takes two selected parents at a time */
/* and produces two offspring by whole arithmetical crossover. In that case, */
/* some of the offspring may be infeasible. To overcome it, a pepair algorithm */
/* is applied. */
/**************************************************************************/
    void crossover(void)
{
```

```
double c1,maxft,minft;
```

double c1,maxft,minft;
int m100, m101,row,row1,col,count,index[2], count1=0,count2=0,div[nr][nc];
int m100, m101,row,row1,col,count,index[2], count1=0,count2=0,div[nr][nc];
int rem[nr][nc], rem1[nr][nc], rem2[nr][nc];
int rem[nr][nc], rem1[nr][nc], rem2[nr][nc];
int i,j,n,k,c=0, Arem1rt[nr],rem1rt[nr],rt[nr];
int i,j,n,k,c=0, Arem1rt[nr],rem1rt[nr],rt[nr];
maxft=popu[0].fitness; /* maxfit means maximum of fitness */
maxft=popu[0].fitness; /* maxfit means maximum of fitness */
minft=popu[0].fitness; /* minfit means minimum of fitness */
minft=popu[0].fitness; /* minfit means minimum of fitness */
for(row=1;row<popsize;row++)
for(row=1;row<popsize;row++)
{
{
if(maxft<popu[row].fitness)
if(maxft<popu[row].fitness)
maxft=popu[row].fitness;
maxft=popu[row].fitness;
if(minft>popu[row].fitness)
if(minft>popu[row].fitness)
minft=popu[row].fitness;
minft=popu[row].fitness;
}
}
c1=maxft/(maxft+minft);
c1=maxft/(maxft+minft);
count=0;
count=0;
for(row=0;row<popsize;row++)
for(row=0;row<popsize;row++)
if(popu[row].sbit=='1')
if(popu[row].sbit=='1')
{
{
index[count]=row;
index[count]=row;
count=count+1;
count=count+1;
if(count==2)
if(count==2)
{
{
count=0;
count=0;
for(row1=0;row1<nr;row1++)
for(row1=0;row1<nr;row1++)
for(col=0;col<nc;col++)
for(col=0;col<nc;col++)
{
{
m100=popu[index[0]].x[row1][col];
m100=popu[index[0]].x[row1][col];
m101=popu[index[1]].x[row1][col];
m101=popu[index[1]].x[row1][col];
div[row1][col]=(m100+m101)/2;
div[row1][col]=(m100+m101)/2;
rem[row1][col]=(m100+m101)%2;
rem[row1][col]=(m100+m101)%2;
}
}
for(i=0;i<nr;i++)
for(i=0;i<nr;i++)
{ rt[i]=0;
{ rt[i]=0;
for(j=0;j<nc;j++)

```
            for(j=0;j<nc;j++)
```

```
        {rt[i]=rt[i] + rem[i][j];}
        rem1rt[i]=(rt[i])/2;
    }
    for(j=0;j<nc;j++)
    {
        for(i=0;i<nr;i++)
        {
                        if(rem[i][j]==0)
                rem1[i][j]=0;
                if(rem[i][j]==1)
                        {
                        if(c%2==0)
                                rem1[i][j]=1;
                                else
                                rem1[i][j]=0; c++;
                                }
        }
    }
    for(i=0;i<nr;i++)
    { Arem1rt[i]=0;
        for(j=0;j<nc;j++)
        {
            Arem1rt[i]=Arem1rt[i]+ rem1[i][j];
            }
    }
for(i=0;i<nr;i++)
    {
    if(Arem1rt[i]>rem1rt[i])
    {
        for(k=0;k<nc;k++)
        {
        if(rem1[i][k]==1 && Arem1rt[i]>rem1rt[i])
            {
                for(n=0;n<nr;n++)
                {
                if(rem1[n][k]==0 && rem[n][k] !=0)
                if(Arem1rt[n]<rem1rt[n])
                {
                                    rem1[n][k]=1; rem1[i][k]=0;
                                    Arem1rt[n]=Arem1rt[n]+1;
                                    Arem1rt[i]=Arem1rt[i]-1;
                                    goto bb;
                }
                }
            }
            bb:;
        }
```

```
                }
                }
            for(i=0;i<nr;i++)
            for(j=0;j<nc;j++)
            {
            rem2[i][j]=rem[i][j]-rem1[i][j];
            }
            for(row1=0; row1<nr; row1++)
            for(col=0; col<nc; col++)
            {
            popu[index[0]].x[row1][col]=div[row1][col]+rem1[row1][col];
            popu[index[1]].x[row1][col]=div[row1][col]+rem2[row1][col];
            }
}
}
}
/********************************************************************************/
/* Mutation function : Here, non-uniform mutation is applied to change the
/* selected gene from a selected chromosome of the population */
/********************************************************************************/
void mutation(void)
{
double rl;
int i,j,k,q,v[nv],nrow,ncol,cou10,cou11;
int row,col,n_mute,count=0, row1,val,count1,ccount, wnv;
int rselect,cselect,r[nr],c[nc],w[nr][nc],sourcew[nr],destw[nc];
for(row=0;row<popsize;row++)
    popu[row].Mbit='0';
n_mute = int(popsize*pmute);
while(count < n_mute)
    {
        row = rand() % popsize;
        if(popu[row].Mbit =='0')
            {
            popu[row].Mbit ='1'; count++;
            }
        }
for(row=0;row<popsize;row++)
if(popu[row].Mbit=='1')
{
    rselect=rand()%(nr-2)+2;
    cselect=rand()%(nc-2)+2;
    for(k=0;k<rselect;k++)
        v[k]=0;
    cou10=0;
    while(cou10<rselect)
    {
        q=rand()%nr;
```

```
    if(v[q]==1) continue;
    r[cou10++]=q;
    v[q]=1;
    }
    for(k=0;k<cselect;k++)
        v[k]=0;
        cou11=0;
        while(cou11<cselect)
            {
                q=rand()%nc;
                if(v[q]==1) continue;
                c[cou11++]=q;
                v[q]=1;
            }
for(i=0; i<rselect; i++)
for(j=0; j<cselect; j++)
    w[i][j]=popu[row].x[r[i]][c[j]];
    for(i=0; i<rselect; i++)
        {
        sourcew[i]=0;
        for(j=0; j<cselect; j++)
        sourcew[i]+=w[i][j];
    }
    for(j=0; j<cselect; j++)
    {
        destw[j]=0;
        for(i=0; i<rselect; i++)
        destw[j]+=w[i][j];
    }
wnv = rselect*cselect;
for(k=0;k<wnv;k++)
    v[k]=0;
    count 1 =0;
while(count1<wnv)
{
q=rand()%wnv;
if(v[q]==1) continue;
nrow=q/cselect;
ncol=q%cselect;
val=(sourcew[nrow]<destw[ncol])?sourcew[nrow]: destw[ncol];
w[nrow][ncol]=val;
sourcew[nrow]-=val;
destw[ncol]-=val;
count1++;v[q]=1;
}
for(i=0; i<rselect; i++)
```

```
        { for(j=0; j<cselect; j++)
    { popu[row].x[r[i]][c[j]]=w[i][j];
}
}
}
}
```


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