

## A STOCHASTIC EOQ POLICY IN A FAMILY OF COLD-DRINKS -FOR A RETAILER

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ABSTRACT. This paper presents a stochastic **EOQ** ( *economic order quantity* ) model both for discrete and continuous distribution of demands of multi-item products. A general characterization of the optimal inventory policy is developed analytically.

### 1. Introduction

A well-known stochastic extension of the classical **EOQ** ( *economic order quantity* ) model bases the re-order decision or the stock level ( see Hadley and Whitin[1], Wagner[2] ). Models of storage systems with stochastic supply and demand have been widely analysed in the models of Faddy[3], Harrison and Resnick[4], Miller[5], Moran[6], Pliska[7], Meyer, Rothkopf and Smith[8], Teisberg[9], Chao and Manne[10], Hogan[11] and Devarangan and Weiner[12].

In this paper, we present a general characterization of the optimal inventory policy and interpret it in economic terms. An optimal inventory policy is characterized by conditions: (a) demand rate are partly stochastic and partly deterministic of multi-items with different inventory costs and shortage costs, (b) supply rate is instantaneously infinite and order is placed in the beginning of the cycle.

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## 2. Fundamental Assumptions and Notations

1. Model is developed on multi-items products.
2. Lead time is negligible.
3. Demand is uniformly over the period and a function of temperature that follows a probability distributions.
4. production rate is instantaneously infinite.
5. Reorder-time is fixed and known. Thus the set-up cost is not included in the total cost.

Let the holding cost per  $i$ -th item per unit time be  $Ch_i$ , the shortage cost per  $i$ -th item per unit time be  $Cs_i$  at any time  $t$ , the inventory level be  $Q_i$  of  $i$ -th item,  $r_i$  is the demand over the period,  $P_i$  is the selling price per unit of  $i$ -th item,  $T$  is the cycle length.

## 3. The Model

In this model, we consider  $n$  - numbered cold drinks those demands are  $r_i$  ( $i = 1, 2, \dots, n$ ) that depends upon temperature and selling price of  $i$ -th item. Temperature follows probability distribution over period. Here ,

$$r_i = a_i\tau + \frac{C_i \sum_{j=1, j \neq i}^n P_j}{(n-1)P_i}$$

where,

$a_i = \frac{\partial r_i}{\partial \tau} (\geq 0)$  = marginal response of  $i$ -th cold-drink consumption to a change in  $\tau$ (temperature) [  $\frac{\sum_{j=1, j \neq i}^n P_j}{(n-1)P_i}$  is constant ]

$C_i = \frac{\partial r_i}{\partial (\frac{\sum_{j=1, j \neq i}^n P_j}{(n-1)P_i})} (\geq 0)$  =marginal response of  $i$ -th cold-drink consumption to a change in  $\frac{\sum_{j=1, j \neq i}^n P_j}{(n-1)P_i}$  ( the ratio of the average selling price of ( $j = 1, 2, \dots, i - 1, i + 1, \dots, n$ ) items to the selling price of  $i$ -th item) [ $\tau$  is constant] that depends upon the choice of the consumers. Now, the governing equations are as follows :

Case 1: When Shortage does not occur

$$\frac{dQ_i}{dt} = -\frac{r_i}{T}, \quad 0 \leq t \leq T \quad (1)$$

(2)

with  $Q_i(0) = Q_{i0}$ , for  $i = 1, 2, \dots, n$ .

From equ.(1), we have

$$Q_i(t) = Q_{i0} - \frac{r_i}{T}t, \quad 0 \leq t \leq T$$

Here  $Q_i(T) \geq 0 \Rightarrow Q_{i0} - \frac{r_i}{T}T \geq 0 \Rightarrow Q_{i0} \geq r_i$ ,  $i = 1, 2, \dots, n$ . Therefore, the inventory of  $i$ -th item is

$$\int_0^T (Q_{i0} - \frac{r_i}{T}t)dt = (Q_{i0} - \frac{r_i}{2})T,$$

for  $r_i \leq Q_{i0}$  where  $i = 1, 2, \dots, n$ .

When Shortage occurs :

$$\frac{dQ_i}{dt} = -\frac{r_i}{T}, \quad 0 \leq t \leq t_1 \quad (3)$$

(4)

with  $Q_i(0) = Q_{i0}$ , and  $Q_i(t_1) = 0$ , for  $i = 1, 2, \dots, n$ .

and

$$\frac{dQ_i}{dt} = -\frac{r_i}{T}, \quad t_1 \leq t \leq T \quad (5)$$

(6)

with  $Q_i(T) < 0$ , for  $i = 1, 2, \dots, n$ .

From equation (2), we have

$$Q_i(t) = Q_{i0} - \frac{r_i}{T}t, \quad 0 \leq t \leq t_1$$

Now  $Q_i(t_1) = 0 \Rightarrow t_1 = \frac{Q_{i0}T}{r_i}$ . The equation(3) gives us

$$Q_i(t) = -\frac{r_i}{T}(t - t_1), \quad t_1 \leq t \leq T.$$

So  $Q_i(T) < 0 \Rightarrow -\frac{r_i}{T}(T - t_1) < 0 \Rightarrow T > t_1 \Rightarrow T > \frac{Q_{i0}T}{r_i} \Rightarrow Q_{i0} < r_i$ .  
Therefore, the inventory during  $(0, t_1)$  is

$$\begin{aligned} \int_0^{t_1} (Q_{i0} - \frac{r_i}{T}t) dt &= Q_{i0}t_1 - \frac{r_i}{2T}t_1^2 \\ &= \frac{1}{2} \frac{Q_{i0}^2}{r_i} T, \quad r_i > Q_{i0}, \quad \text{for } i = 1, 2, \dots, n \end{aligned}$$

The shortage during  $(t_1, T)$  is

$$\begin{aligned} \int_{t_1}^T -Q_i(t) dt &= \frac{r_i}{2T}(T - t_1)^2 \\ &= \frac{1}{2} r_i T (1 - \frac{Q_{i0}}{r_i})^2, \quad r_i < Q_{i0}, \quad \text{for } i = 1, 2, \dots, n \end{aligned}$$

Since,  $Q_{i0} \geq r_i$

$$\begin{aligned} \Rightarrow Q_{i0} &\geq a_i \tau + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i} \\ \Rightarrow \tau &\leq \frac{1}{a_i} (Q_{i0} - \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}) = \tau^* \quad (\text{say}). \quad \text{i.e., } Q_{i0} = a_i \tau^* + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}. \end{aligned}$$

Also,  $Q_{i0} < r_i \Rightarrow \tau > \tau^*$  and  $Q_{i0} \geq r_i \Rightarrow \tau \leq \tau^*$

Case 1 : Uniform demand and discrete units.

$\tau$  is random variable with probability  $p(\tau)$  such that  $\sum_{\tau=\tau_0}^{\infty} p(\tau) = 1$  and  $p(\tau) \geq 0$ .

Therefore the expected average cost is

$$\begin{aligned} Eac(\tau^*) &= \frac{1}{T} \sum_{i=1}^n \{ Ch_i \sum_{\tau=\tau_0}^{\tau^*} (Q_{i0} - \frac{r_i}{2}) T p(\tau) + \frac{1}{2} C s_i \sum_{\tau=\tau^*+1}^{\infty} \frac{Q_{i0}}{r_i} p(\tau) T \\ &+ \frac{1}{2} C s_i \sum_{\tau=\tau^*+1}^{\infty} r_i T (1 - \frac{Q_{i0}}{r_i})^2 p(\tau) \} \\ &= \sum_{i=1}^n Ch_i \{ \sum_{\tau=\tau_0}^{\tau^*} (a_i \tau^* + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i} - \frac{a_i \tau^* + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}}{2}) p(\tau) \} \\ &+ \frac{1}{2} \sum_{i=1}^n Ch_i \{ \sum_{\tau=\tau^*+1}^{\infty} (a_i \tau^* + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i})^2 \frac{p(\tau)}{a_i \tau^* + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}} \} \\ &+ \frac{1}{2} \sum_{i=1}^n C s_i \{ \sum_{\tau=\tau^*+1}^{\infty} (a_i \tau^* + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}) (1 - \frac{a_i \tau^* + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}}{a_i \tau^* + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}})^2 p(\tau) \} \end{aligned}$$

Now,

$$\begin{aligned} Eac(\tau^* + 1) &= Eac(\tau^*) + \sum_{i=1}^n (Ch_i + C s_i) a_i (\sum_{\tau=\tau_0}^{\tau^*} p(\tau)) \\ &+ \sum_{i=1}^n \sum_{\tau=\tau^*+1}^{\infty} \{ (Ch_i + C s_i) a_i (a_i \tau^* + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}) \frac{p(\tau)}{a_i \tau^* + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}} \} \end{aligned}$$

$$+\frac{1}{2}(Ch_i + Cs_i)a_i^2 \frac{p(\tau)}{a_i\tau + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}} \} - \sum_{i=1}^n Cs_i a_i$$

In order to find the optimum value of  $Q_{i0}^*$  i.e.,  $\tau^*$  so as to minimize  $Eac(\tau^*)$ , the following conditions must hold:  $Eac(\tau^* + 1) > Eac(\tau^*)$  and  $Eac(\tau^* - 1) > Eac(\tau^*)$  i.e.,  $Eac(\tau^* + 1) - Eac(\tau^*) > 0$  and  $Eac(\tau^* - 1) - Eac(\tau^*) > 0$ . Now,  $Eac(\tau^* + 1) - Eac(\tau^*) > 0$  implies

$$\begin{aligned} & \sum_{\tau=\tau_0}^{\tau^*} p(\tau) + \sum_{i=1}^n \sum_{\tau=\tau^*+1}^{\infty} \left\{ (Ch_i + Cs_i)a_i \left( a_i\tau + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i} \right) \frac{p(\tau)}{a_i\tau + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}} \right. \\ & \left. + \frac{a_i^2}{2} (Ch_i + Cs_i) \frac{p(\tau)}{a_i\tau + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}} \right\} \frac{1}{\sum_{i=1}^n (Ch_i + Cs_i)a_i} > \frac{\sum_{i=1}^n Cs_i a_i}{\sum_{i=1}^n (Ch_i + Cs_i)a_i} \end{aligned}$$

Similarly  $Eac(\tau^* - 1) - Eac(\tau^*) > 0$  implies

$$\begin{aligned} & \sum_{\tau=\tau_0}^{\tau^*-1} p(\tau) + \sum_{i=1}^n \sum_{\tau=\tau^*}^{\infty} \left\{ (Ch_i + Cs_i)a_i \left( a_i\tau^* - a_i + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i} \right) \frac{p(\tau)}{a_i\tau + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}} \right. \\ & \left. + \frac{a_i^2}{2} (Ch_i + Cs_i) \frac{p(\tau)}{a_i\tau + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}} \right\} \frac{1}{\sum_{i=1}^n (Ch_i + Cs_i)a_i} < \frac{\sum_{i=1}^n Cs_i a_i}{\sum_{i=1}^n (Ch_i + Cs_i)a_i} \end{aligned}$$

Therefore for minimum value of  $Eac(\tau^*)$ , the following condition must be satisfied:

$$F(\tau^* - 1) < \frac{\sum_{i=1}^n Cs_i a_i}{\sum_{i=1}^n (Ch_i + Cs_i)a_i} < F(\tau^*) \quad (7)$$

Where,

$$\begin{aligned} F(\tau^*) = & \sum_{\tau=\tau_0}^{\tau^*} p(\tau) + \sum_{i=1}^n \sum_{\tau=\tau^*+1}^{\infty} \left\{ (Ch_i + Cs_i)a_i \left( a_i\tau + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i} \right) \frac{p(\tau)}{a_i\tau + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}} \right. \\ & \left. + \frac{a_i^2}{2} (Ch_i + Cs_i) \frac{p(\tau)}{a_i\tau + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}} \right\} \frac{1}{\sum_{i=1}^n (Ch_i + Cs_i)a_i} \end{aligned}$$

Case 2: Uniform demand and continuous units.

When uncertain demand is estimated as a continuous random variable, the cost equation of the inventory involves integrals instead of summation signs. The discrete point probabilities  $p(\tau)$  are replaced by the probability differential  $f(\tau)$  for small interval. In this case  $\int_0^\infty f(\tau) d\tau = 1$  and  $f(\tau) \geq 0$ .

Proceeding exactly in the same manner as in *Case 1*, The total expected average cost during period  $(0, T)$  is

$$\begin{aligned}
Eac(\tau^*) &= \frac{1}{2} \sum_{i=1}^n Ch_i \left[ \int_{\tau=\tau_0}^{\tau^*} \left( 2a_i\tau^* + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i} - a_i\tau \right) f(\tau) d\tau \right. \\
&+ \left. \left( a_i\tau^* + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i} \right)^2 \int_{\tau=\tau^*}^{\infty} \frac{f(\tau) d\tau}{a_i\tau + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}} \right] \\
&+ \frac{1}{2} \sum_{i=1}^n Cs_i \int_{\tau=\tau^*}^{\infty} \frac{(a_i\tau - a_i\tau^*)^2}{a_i\tau + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}} f(\tau) d\tau \quad (8)
\end{aligned}$$

Now ,

$$\begin{aligned}
\frac{dEac(\tau^*)}{d\tau^*} &= \sum_{i=1}^n Ch_i a_i \int_{\tau=\tau_0}^{\tau^*} f(\tau) d\tau \\
&+ \sum_{i=1}^n Ch_i a_i \left( a_i\tau^* + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i} \right) \int_{\tau^*}^{\infty} \frac{f(\tau) d\tau}{a_i\tau + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}} \\
&- \sum_{i=1}^n Cs_i a_i^2 \int_{\tau^*}^{\infty} (\tau - \tau^*) \frac{f(\tau) d\tau}{a_i\tau + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}}
\end{aligned}$$

and

$$\frac{d^2 Eac(\tau^*)}{d\tau^{*2}} = \sum_{i=1}^n (Ch_i + Cs_i) a_i^2 \int_{\tau^*}^{\infty} \frac{f(\tau) d\tau}{a_i\tau + \frac{C_i}{n-1} \frac{\sum_{j=1, i \neq j}^n p_j}{p_i}} > 0$$

For minimum value of  $Eac(\tau^*)$ ,  $\frac{dEac(\tau^*)}{d\tau^*} = 0$  and  $\frac{d^2 Eac(\tau^*)}{d\tau^{*2}} > 0$  must be satisfied.

#### 4. Conclusion

From physical phenomenon, it is true that the demand of cold drinks depends upon the increase of temperature. As , in the market, there is various types of cold drinks and their selling price is different, so their consumption depends upon their selling price. That is why we consider the consumption of  $i$ -th cold drink is a function of temperature and selling price. Generally the procurement cost of the cold drinks is smaller than their selling price. Consequently, supply of cold drinks to a retailer is sufficiently large. In reality, the discrete

case is more realistic than the continuous one. But we discuss both the cases.

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